

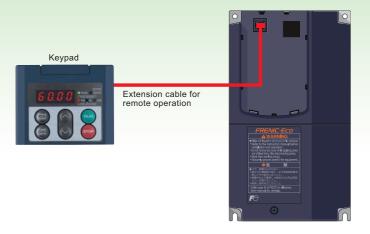








## Flexible through options



## Remote operation is possible by using extension cable

The keypad can be remotely connected to the inverter through an extension cable.

#### **Network/Fieldbus connectivity**

Compatible with various open buses such as DeviceNet, PROFIBUS-DP, LonWorks network, Modbus Plus, CC-Link, Metasys, etc. A standard RS485 communication port (Modbus RTU) is provided. With an additional RS485 communication card (optional), up to two ports can be installed.

## Inverter loader software (option free of charge)

This option is available on Windows-basis which simplifies setting of function codes and data management.

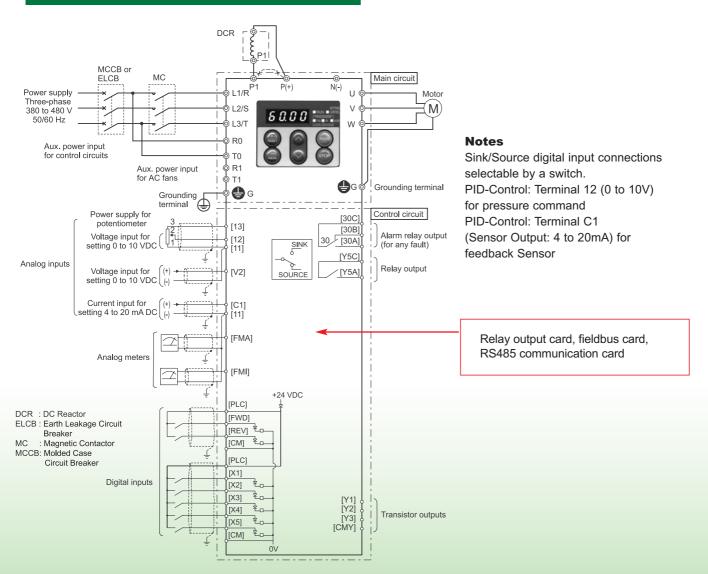
#### **External cooling attachment**

An external cooling attachment (option for 30kW or smaller, standard for 37kW or larger) allows you to mount the inverter in such away that the heat sink assembly may be exposed to the outside of the cabinet. This greatly reduces heat radiated inside your enclosure.

#### **Relay output card**

This card is used to expand the number of outputs (3 additional relay outputs).

## **Basic Wiring Diagram**



## Contribution to energy saving

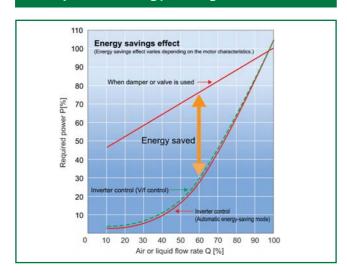
#### **Automatic energy saving operation function**

In addition to the motor losses, the inverter losses are also kept to a minimum with the FRENIC Eco when applied to fans or pumps.

#### Cooling fan ON/OFF control function

The inverter's cooling fan can be stopped for noise reduction and energy saving whenever the motor is stopped.

## Example for energy saving



### Simple operation

#### **Analog input monitor**

Analog signals can be sent to the inverter to allow status monitoring of peripheral equipment and issuance of commands to peripheral equipment.

#### **Quick setup menu**

Up to 19 frequently used or important function codes can be defined for quick setup in order to shortcut operation and management.

# Standard keypad capable of remote operation with optional extension cable

Data can be easily copied to the second or more inverters with the code copying function.

#### **Multi-function keypad (option)**

A backlit LCD is installed to allow simple set up through interactive data entry. Function codes can be added or deleted to or from the 19 function codes within the quick setup function.

### Multi-function keypad with built-in copy-function

Seeing that the optional multi-function keypad is provided with a built-in copy function, data can be easily copied to the second inverter without requiring individual setups.

# Easy maintenance and many protective functions

## The lifetime of the main circuit capacitor can be estimated

Because the capacitor's life compared with its initial value can be checked, the replacement timing of the main circuit capacitor can be determined.

#### A long-life cooling fan is provided

Use of a long-life cooling fan (design life: 87600 hours for models up to 30kW; 61300 hours for models above 30kW; at an ambient temperature of 40°C and a load factor of 80%) reduces replacement work.

## Cumulative running time is recorded and displayed

The inverter records and displays the cumulative "motor running time" and "inverter running time" (PC board capacitor running time, cooling fan running time), so that they can be used to determine machine and inverter maintenance.

# It is possible to output lifetime forecast signal to the transistor output

This signal is output when the main circuit capacitors in the DC bus circuit, the electrolytic capacitors on the PC boards or the cooling fans are near the end of their service life.

## The alarm history for the 4 latest alarms is recorded

Detailed information from back as far as the latest 4 alarms can also be checked.

## Protective function against phase loss in input/output

It is possible upon start-up and operation.

#### **Protective function for grounding fault**

Protection is provided for an overcurrent caused by a grounding fault.

#### **Protection of motor with PTC thermistor**

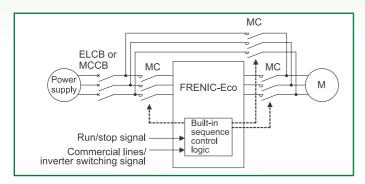
In addition to the protection of the motor with an electronic thermal relay, a PTC thermistor can be used for motor protection.



# Full capabilities for HVAC and pump control

#### Line/inverter switching

FRENIC Eco inverter is provided with additional control supply inputs. This allows to switch the power source of the controlled motor between commercial power and inverter output. Two types of sequences are available: integrated standard and the auto-switching upon occurring an inverter alarm.

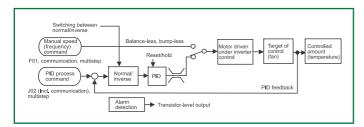


#### **Basic speed control**

The speed setpoint is commanded from a PLC or a process controller to the inverter.

#### **Full PID control functions**

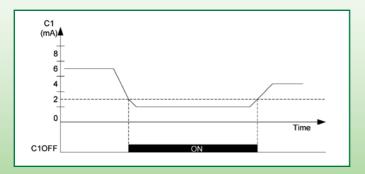
FRENIC Eco has a powerful PID control provided with features that ease the adjustments:



- deviation alarm/absolute value alarm output
- balance-less and bump-less switching that automatically adjusts the actual frequency against the frequency command
- anti-reset wind-up function for the prevention of overshooting in the PID control
- PID output limiter
- integration hold/reset signals

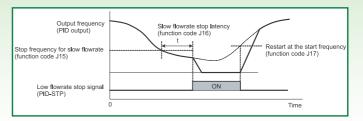
#### C1 (current input) loss detection under PID control

If the current value in the input (C1: from 4 to 20mA) is less than 2mA an output can be activated if it is set with function C10FF. This function is a safety supervision of the sensor that is connected to C1 as PID feedback and prevents damages due to sensor loss.



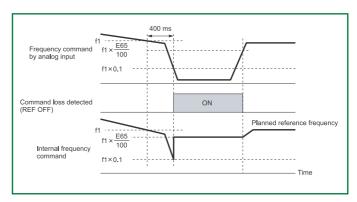
#### Stop for slow flow rate function

A function for stopping the fan or pump at speeds lower than the lower limit is provided to assure the minimum speed. The function can be used also to stop at a low water flow.



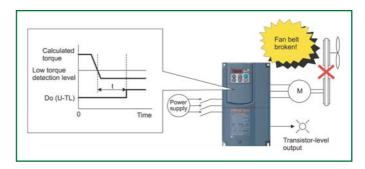
#### **Command loss detection**

The analog frequency command is monitored and when an abnormal condition is detected, an alarm signal is output. If this happens in a critical system such as an air conditioner for an important facility the system will be stopped or will continue its operation at the specified speed.



#### Low motor torque detection

A low motor torque detection output signal is asserted in the event of sudden decrease in torque as a result of an abnormal condition such as the belt being broken between the motor and the load (e.g., a belt-driven fan).



## Continued operation upon momentary power

The inverter automatically restarts upon recovery from momentary power failure without stopping the motor. You can choose under three possibilities:

- Starting at the frequency at momentary power failure occurrence
- Starting at 0Hz
- Operation continues at a lower frequency while using the kinetic energy obtained from the inertia of the load at momentary power failure

## **Switching among remote/panel/independent inverter operation modes**

Through frequency setting 1 and frequency setting 2, run/stop command 1 and run/stop command 2, and local operation (keypad operation), the remote/panel/independent inverter operation modes can be selected for both operation commands and frequency commands.

#### Various frequency setting methods

The best method can be selected for the frequency setting according to the frequency signal to be used. Keypad operation (and keys), analog input (4-20 mA, 0-5 V, 0-10 V), 15 step multi-step frequencies setting, UP/DOWN operation, communication, etc.

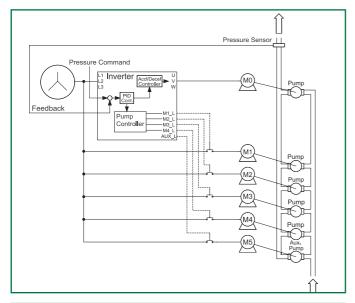
#### Motor pick-up during idling

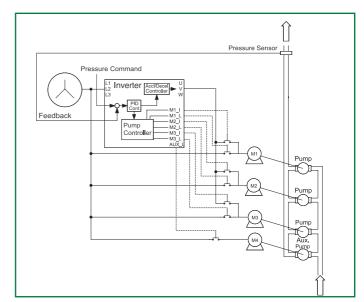
If the motor runs due to natural convection or other similar situations, you can use the pick-up function to start smoothly.

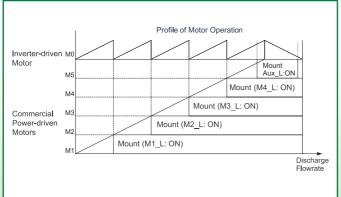
## Multi pump cascade control

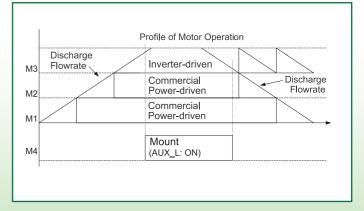
### Dynamic rotation of pump motors. There are two alternatives to control more than one pump.

- With a fixed inverter-driven motor: Allows you to control up to 6 pumps (1 inverter-driven + 4 auxiliary + 1 additional). Any flow rate between 0 and 600 % is possible.
- With a floating inverter-driven motor: Allows you to control up to 4 pumps (3 inverter-driven + 1 additional). Any flow rate between 0 and 400 % is possible.



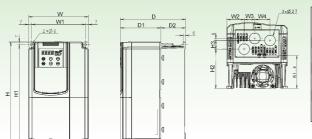






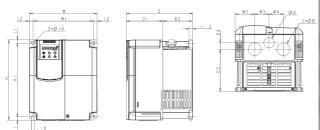
## **External dimensions**

## Main body of inverter 0.75 to 5.5 kW, three-phase 400 V



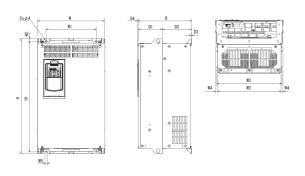
Dimensions (mm)														
Туре	W	W1	W2	W3	W4	Н	H1	H2	H3	D	D1	D2		
FRN0.75F1S-4E	150	136	45	30	30	260	245	98.9	23.5	163	101.5	61.5		
FRN1.5F1S-4E	150	136	45	30	30	260	245	98.9	23.5	163	101.5	61.5		
FRN2.2F1S-4E	150	136	45	30	30	260	245	98.9	23.5	163	101.5	61.5		
FRN4.0F1S-4E	150	136	45	30	30	260	245	98.9	23.5	163	101.5	61.5		
FRN5.5F1S-4E	150	136	45	30	30	260	245	98.9	23.5	163	101.5	61.5		

## Main body of inverter 7.5 to 30 kW, three-phase 400 V $\,$



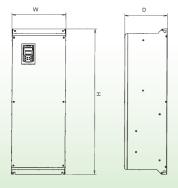
	Dimensions (mm)														
Туре	W	W1	W2	W3	W4	Н	H1	D	D1	D2	D3	D4	ØA	ØA	
FRN7.5F1S-4E	220	196	63,5	46,5	46,5	260	238	215	118,5	96,5	141,7	16	27	34	
FRN11F1S-4E	220	196	63,5	46,5	46,5	260	238	215	118,5	96,5	141,7	16	27	34	
FRN15F1S-4E	220	196	63,5	46,5	46,5	260	238	215	118,5	96,5	136,7	21	34	42	
FRN18.5F1S-4E	250	226	67	58	58	400	378	215	85	130	166,2	2	34	42	
FRN22F1S-4E	250	226	67	58	58	400	378	215	85	130	166,2	2	34	42	
FRN30F1S-4E	250	226				400	378	215	85	130					

### Main body of inverter 37 to 560 kW, three-phase 400 V



Dimensions (mm)															
Туре	W	W1	W2	W3	W4	W5	Н	H1	H2	D	D1	D2	D3	D4	ØA
FRN37F1S-4E	320	240	304	310,2	8	10	550	530	12	255	115	140	4	4,5	10
FRN45F1S-4E	320	240	304	310,2	8	10	550	530	12	255	115	140	4	4,5	10
FRN55F1S-4E	355	275	339	345,2	8	10	550	530	12	255	115	155	4	4,5	10
FRN75F1S-4E	355	275	339	345,2	8	10	615	595	12	270	115	155	4	4,5	10
FRN90F1S-4E	355	275	339	345,2	8	10	740	720	12	300	145	155	4	6	10
FRN110F1S-4E	355	275	339	345,2	8	10	740	720	12	300	145	155	4	6	10
FRN132F1S-4E	530	430	503	509,2	13,5	15	740	710	15,5	315	135	180	4	6	15
FRN160F1S-4E	530	430	503	509,2	13,5	15	740	710	15,5	360	180	180	4	6	15
FRN200F1S-4E	530	430	503	509,2	13,5	15	1000	970	15,5	360	180	180	4	6	15
FRN220F1S-4E	530	430	503	509,2	13,5	15	1000	970	15,5	360	180	180	4	6	15
FRN280F1S-4E	680	580	653	659	13,5	15	1000	970	15,5	380	200	180	6,4	6	15
FRN315F1S-4E	680	580	653	659	13,5	15	1000	970	15,5	380	200	180	6,4	6	15
FRN355F1S-4E	680	580	653	659	13,5	15	1400	1370	15,5	440	160	180	6,4	6	15
FRN400F1S-4E	680	580	653	659	13,5	15	1400	1370	15,5	440	160	180	6,4	6	15
FRN450F1S-4E	880	780	853	859	13,5	15	1400	1370	15,5	440	160	180	6,4	6	15
FRN500F1S-4E	880	780	853	859	13,5	15	1400	1370	15,5	440	160	180	6,4	6	15
FRN560F1S-4E	880	780	853	859	13,5	15	1400	1370	15,5	440	160	180	6,4	6	15

### IP54, three-phase 400 V



Туре	W	Н	D
FRN0.75F1L-4E	210	500	225
FRN1.5F1L-4E	210	500	225
FRN2.2F1L-4E	210	500	225
FRN4.0F1L-4E	210	500	225
FRN5.5F1L-4E	210	500	225
FRN7.5F1L-4E	300	600	280
FRN11F1L-4E	300	600	280
FRN15F1L-4E	300	600	280
FRN18.5F1L-4E	350	800	320
FRN22F1L-4E	350	800	320
FRN30F1L-4E	350	800	320
FRN37F1L-4E	400	1100	320
FRN45F1L-4E	400	1100	320
FRN55F1L-4E	450	1170	350
FRN75F1L-4E	450	1170	350
FRN90F1L-4E	450	1280	360

## Standard specifications

### Three-phase 400 V series (0.75 to 55 kW)\*

		Item			Specifications														
Тур	e (FRN	_F1S	-4E)		0.75	1.5	2.2	4.0	5.5	7.5	11	15	18.5	22	30	37	45	55	
No	minal applie	or (kW)	۱۱	0.75	1.5	2.2	4.0	5.5	7.5	11	15	18.5	22	30	37	45	55		
<u>0</u>	<u>ω</u> Rated capacity (kVA) *2					2.8	4.1	6.8	9.5	12	17	22	28	33	44	54	64	80	
Rated voltage (V) *3 Rated current (A) *4 Overload capability					Three-phase, 380, 400 V/50 Hz, 380, 400, 440, 460 V/60 Hz (with AVR function)														
nt re	Rated cur	rent (A	.)	٤4	2.5	3.7	5.5	9.0	12.5	16.5	23	30	37	44	59	72	85	105	
Outp	Overload		,		120% of rated current for 1 min														
	Rated free	quency			50, 60 Hz														
	Phases,	Main	power supply		Three-phase, 380 to 480 V, 50/60 Hz												Three-phase, 380 to 440 V/50 Hz Three-phase, 380 to 480 V/60 Hz		
	voltage, frequency		ary control r input		Single	Single-phase, 380 to 480 V, 50/60 Hz Single-phase, 380 to 480 V, 50/60 Hz Single-phase, 380 to 480 V/60 Hz											50 Hz		
Input ratings			ary fan r input	5	None					*10									
Indu	Voltage/frequency allowance				Voltage: +10 to -15% (Voltage unbalance: 2% or less)*9, Frequency: +5 to -5%														
-	Rated	(with DCR)			1.6	3.0	4.5	7.5	10.6	14.4	21.1	28.8	35.5	42.2	57.0	68.5	83.2	102	
	current (A	′	(without DCR		3.1	5.9	8.2	13.0	17.3	23.2	33.0	43.8	52.3	60.6	77.9	94.3	114	140	
	Required p supply cap	ower acity (k	VA)	٠7	1.2	2.2	3.1	5.3	7.4	10	15	20	25	30	40	48	58	71	
ing	Torque (%	)	1	8					2	0						10 t	o 15		
Braking	DC brakin	g			Startin	g frequ	ency: 0.	.0 to 60	.0 Hz, B	raking	time: 0.	0 to 30.	0 s, Bra	ıking lev	vel: 0 to	60%			
DC	reactor (D	CR)			Option														
Ар	plicable saf	ety sta	ndards		UL508	C, C22	.2 No.1	4, EN50	178:19	97									
En	closure (IE0	C6052	9)			JL oper	ı type								IP00,	UL opei	n type		
Со	oling metho	od			Natura cooling		Fan co	oling											
Ма	ss (kg)				3.1	3.2	3.3	3.4	3.4	5.8	6.0	6.9	9.4	9.9	11.5	23	24	33	

#### Three-phase 400 V series (75 to 560 kW)

		Item		Specifications													
Typ	e (FRN	_F1S	-4E)	75	90	110	132	160	200	220	280	315	355	400	450	500	560
No	minal applie	d mot	or (kW) *1	75	90	110	132	160	200	220	280	315	355	400	450	500	560
S	Rated capacity (kVA) *2				128	154	182	221	274	316	396	445	495	563	640	731	792
Output ratings	Rated voltage (V) *3			Three-	ohase,	380, 400	V/50 H	z, 380,	400, 44	0, 460 V	/60 Hz (	with AV	R function	on)			
ıt ra	Rated curr	ent (A	.) *4	139	168	203	240	290	360	415	520	585	650	740	840	960	1040
utbr	Overload o	apabi	lity	120% of rated current for 1 min													
0	Rated freq	uency	,	50, 60 Hz													
П		Main	power supply	Three-phase, 380 to 440 V, 50 Hz or Three-phase, 380 to 480 V, 60 Hz													
	Phases, voltage,				phase,	380 to 4	80 V, 50	/60 Hz									
Input ratings	frequency	Auxiliary fan power input *5		Single-phase, 380 to 440 V/50 Hz Single-phase, 380 to 480 V/60 Hz													
t rat	Voltage/frequency allowance			Voltage: +10 to -15% (Voltage unbalance: 2% or less)*9, Frequency: +5 to -5%													
ndu	Rated		(with DCR)	138	164	201	238	286	357	390	500	559	628	705	789	881	990
-	current (A)	*6	(without DCR)	_	_	_	_	_	_	_	_	_	_	_	_		-
	Required power supply capacity (kVA) *7			96	114	140	165	199	248	271	347	388	435	489	547	611	686
ing	Torque (%	)	*8							10 to 15							
Braking	DC braking	9		Starting	g freque	ncy: 0.0	to 60.0	Hz, Bral	king time	e: 0.0 to	30.0 s,	Braking	level: 0	to 60%			
DC	reactor (D0	CR)		Standa	rd												
Арі	olicable safe	ety sta	ındards	UL508	C, C22.2	2 No.14,	EN5017	78:1997									
End	closure (IEC	6052	9)	IP00, L	JL open	type											
Co	oling metho	d		Fan co	oling												
Ма	ss (kg)			34	42	45	63	67	96	98	162	165	282	286	355	360	360

- \*1 Fuji 4-pole standard motor

- Fuji 4-pole standard motor
  Rated capacity is calculated by assuming the output rated voltage as 440 V for three-phase 400 V series.
  Output voltage cannot exceed the power supply voltage.
  An excessively low setting of the carrier frequency may result in the higher motor temperature or tripping of the inverter by its overcurrent limiter setting. Lower the continuous load or maximum load instead. (When setting the carrier frequency (F26) to 1 kHz, reduce the load to 80% of its rating.)
  Use [R1, T1] terminals for driving AC cooling fans of an inverter powered by the DC link bus, such as by a high power factor PWM converter. (In ordinary operation, the terminals are not used.)
  Calculated under Fuji-specified conditions.
  Obtained when a DC reactor (DCR) is used.
  Average braking torque (Varies with the efficiency of the motor.)
  Voltage unbalance (%) = Max. voltage (V) Min. voltage (V)
  Three-phase average voltage (V)
  If this value is 2 to 3%, use an AC reactor (ACR).
  Single-phase, 380 to 440 V/50 Hz or Single-phase, 380 to 480 V/60 Hz



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